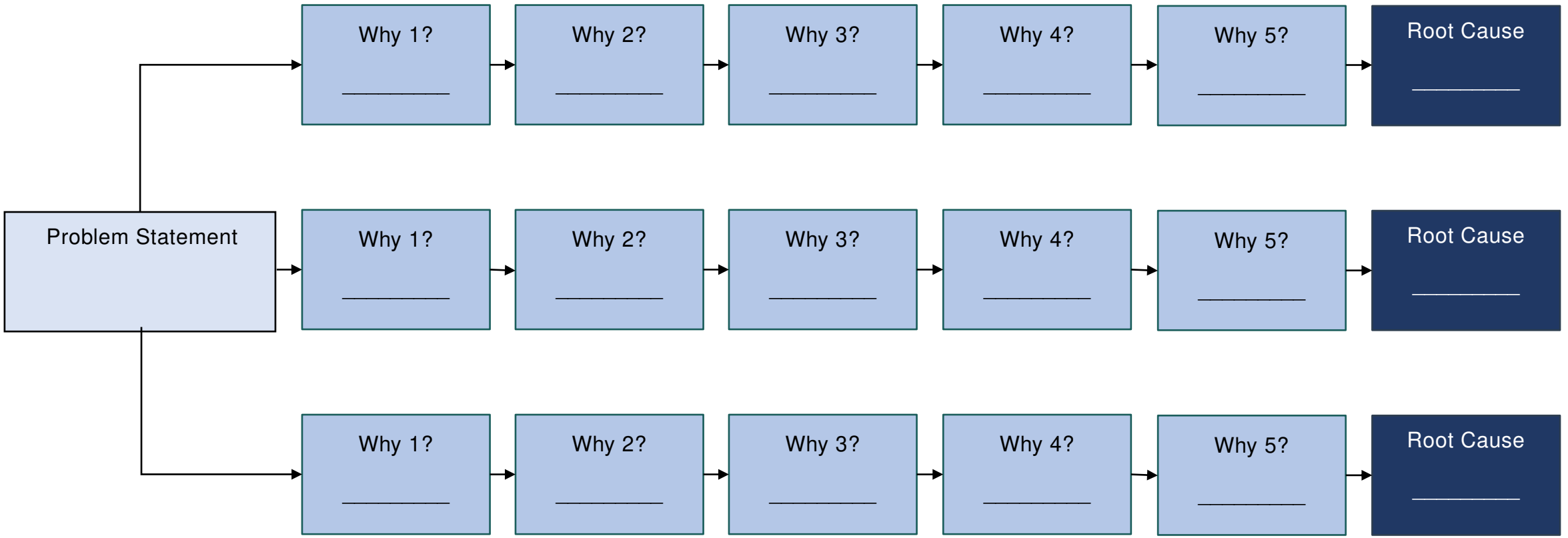5 Whys Root Cause Analysis – Horizontal Decision Tree